



GIS-01-12/00

KUSTOM FIBERGLASS LIDS

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Installation Instructions for 1947-53 Chevy Trucks

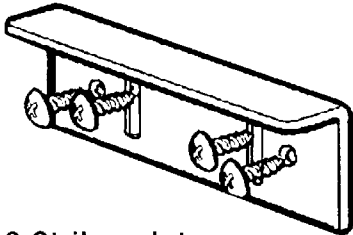
WARNING: If you are not familiar with the use of hand tools or are not accustomed to working on motor vehicles, have a dealer or accessory shop install the Kustom Lid. Carefully read all the instructions prior to attempting to fit the Lid. Before fitting the Lid, park the vehicle on level ground in a well lit area and apply the emergency brake. After installation, check that the Lid works correctly and securely locks shut. Periodically check all fasteners for tightness. Retighten only the loose fasteners. When using power or hand tools, always wear the correct protective clothing recommended by the tool manufacturer.

Parts List:

In addition to the Lid, check to make sure that you received everything listed or shown here. If any parts are missing contact your dealers or Gaylord's.

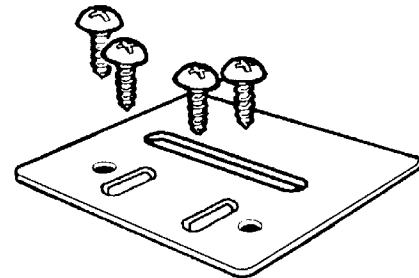


2 Lid lifter shocks



2 Striker plates

8, $\frac{5}{8}$ " round head sheet metal screws

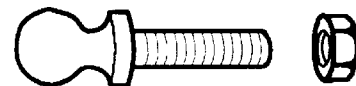


2 Front hinge plates (flat)

8, $\frac{5}{8}$ " round head sheet metal screws

Tools Required:

Power Drill, AC or Cordless
1/8" high speed drill bit
3/8" combination wrench
2 -- 17 mm combination wrenches
#2 Phillips head screwdriver
Flash light
Tape measure



2 Threaded Shock Balls

2 Hex nuts

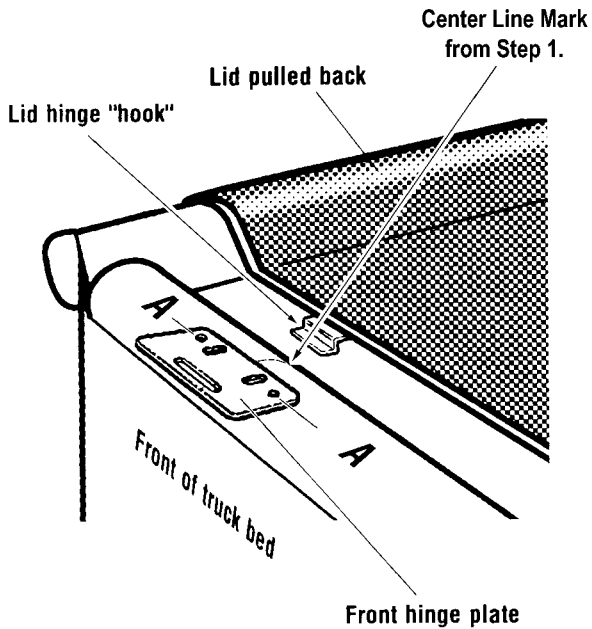
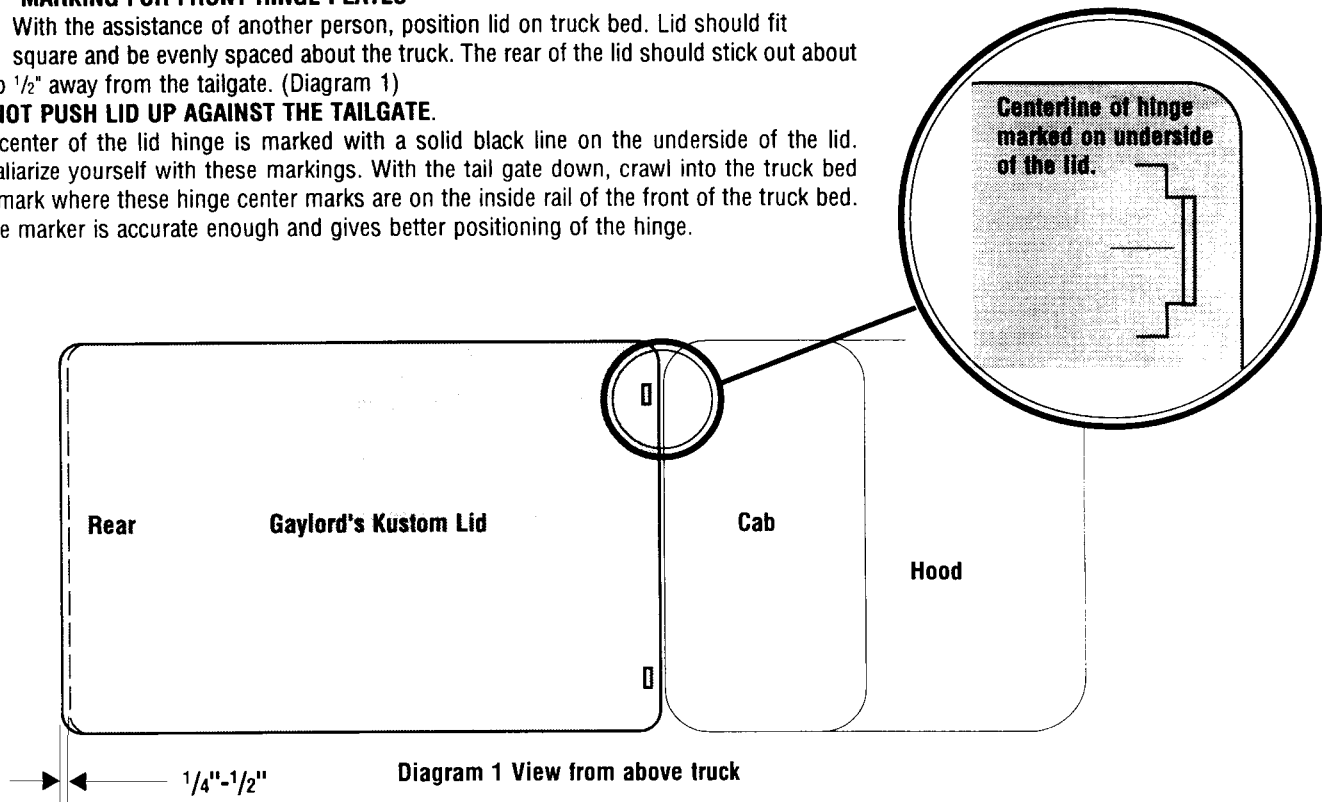
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1 MARKING FOR FRONT HINGE PLATES

With the assistance of another person, position lid on truck bed. Lid should fit square and be evenly spaced about the truck. The rear of the lid should stick out about 1/4" to 1/2" away from the tailgate. (Diagram 1)

DO NOT PUSH LID UP AGAINST THE TAILGATE.

The center of the lid hinge is marked with a solid black line on the underside of the lid. Familiarize yourself with these markings. With the tail gate down, crawl into the truck bed and mark where these hinge center marks are on the inside rail of the front of the truck bed. A fine marker is accurate enough and gives better positioning of the hinge.

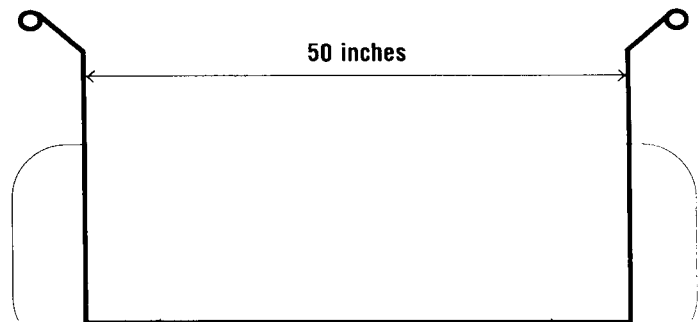


2 Mounting front hinge plates.

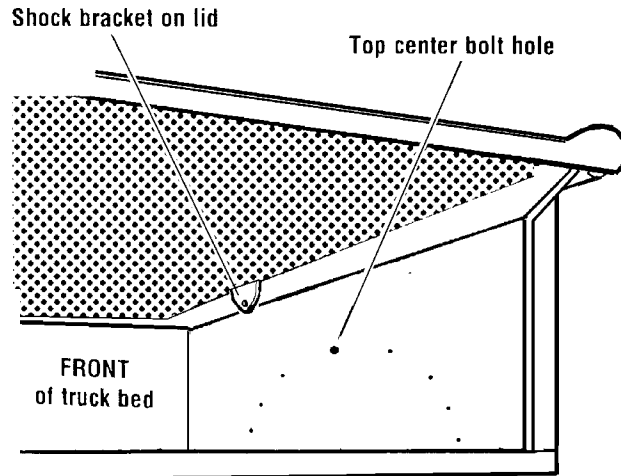
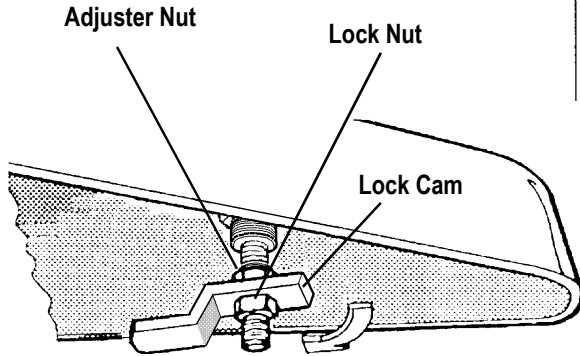
Slide the lid back about 2ft. Line up the hinge plate with the marks as shown in diagram. Using the hinge plate as a guide, drill 2 1/8" holes for each plate in elongated holes. **CAUTION: MAKE SURE THE HINGE PLATES DO NOT MOVE WHILE YOU ARE DRILLING THESE HOLES.** Using the 5/8" round head sheet metal screws, attach both hinge plates to the bed. Attaching lid to hinge plates: With the assistance of another person, lift the rear of the lid and slide forwards so lid hinge "hooks" engage in hinge plate slots. Check the fit, remove the lid and make adjustment if needed, then drill outer holes ("A") to secure bracket to bed.

SPECIAL INSTRUCTIONS

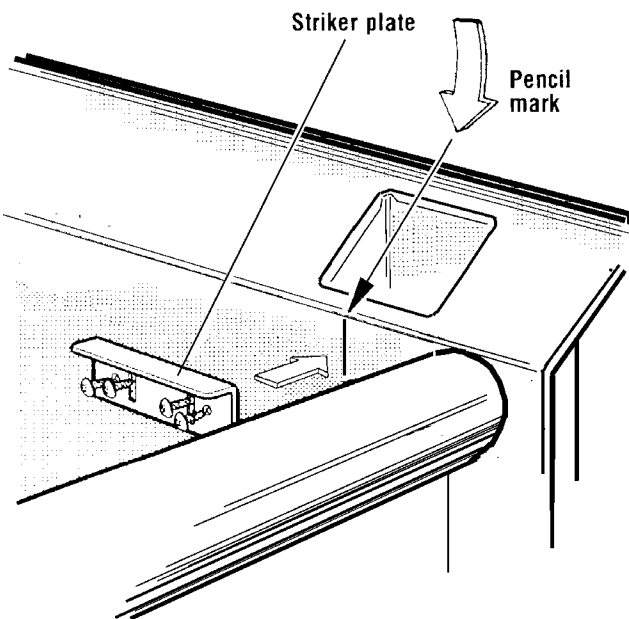
THE MEASUREMENT SHOWN BELOW CANNOT BE MORE THAN 50". IF IT IS, THE LID WILL NOT FIT. FAILURE TO ADJUST THE BED WILL RESULT IN DAMAGE TO YOUR PAINT AND THE BED COVER.



3 Mounting shock bracket
 Locate top center fender bolt hole and replace fender bolt with the supplied threaded shock mount bolt



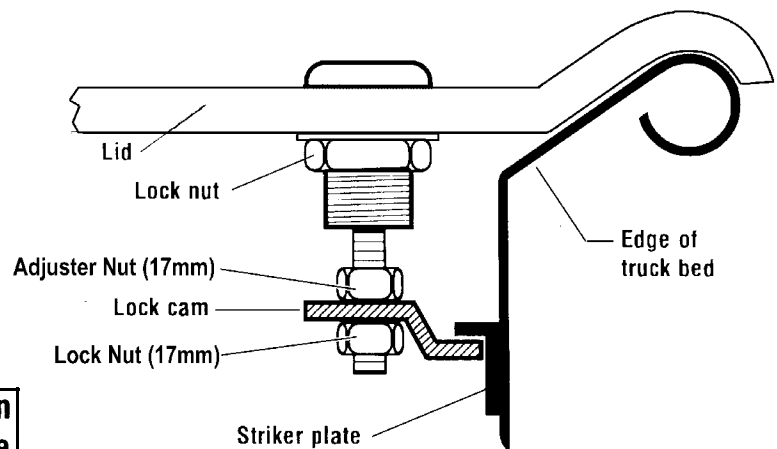
View from rear of truck bed with the lid in position and the tailgate down



4 Mounting the lock striker plates
 Open the tailgate, lower the lid with the locks in the unlocked position. When the lid is down, turn the locks to the locked position. Use a pencil to mark the center of the lock cam on both sides of the truck bed. Unlock the locks and raise the lid. Attach the striker plates to the sides of the bed with the 5/8" sheet metal screws. The center of the plate aligning with the center of the pencil mark. These screws must screw into the stake pocket.

With the tailgate still open, lower the lid with the locks in the unlocked position. Turn the locks to the locked position and adjust the nuts so that the lock cam exerts a small amount of pressure on the striker plate. Using two wrenches, cinch up the lock nut on the lock. Repeat on the other side. Unlock and open the lid.

Note: if the lock cam is not long enough to reach the striker plate or only just touches, turn the cam around on the lock, one leg is longer than the other. With the lid open and the locks in the locked position, adjust the lock cam support so it just touches the underside of the lock cam. Using two wrenches, cinch up the lock nut on the lock cam support. Repeat on the other side. Turn the locks to the unlocked position. Close the tail gate, lower the lid with the locks in the unlocked position and check the locking and fit of the lid.



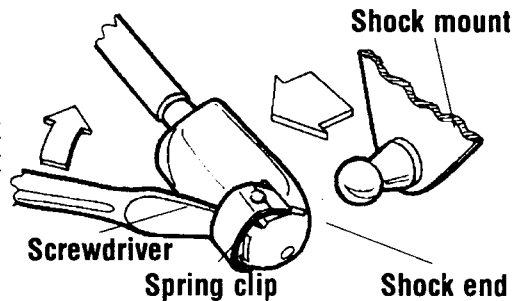
WARNING:The locks must always be in the unlocked position before closing the lid. Failure to do this will result in scratched paint and damage to the locks.

IMPORTANT:

5 Check all fastenings Check that all the fasteners are secure and that the lid operates correctly. Check the locks securely hold the lid in position. Make sure when the lid opens and closes, it does not scrape against any of the vehicle body work. You are now ready to enjoy the benefits of a Gaylord's Kustom Lid!

Lid removal

Gaylord's Kustom Lids are designed to be easily removed. With the lid open, detach the shock ends from the shock brackets (see diagram). With the help of an assistant, continue lifting lid until it detaches from the front hinge brackets.



Removing lift shocks from shock mounts

Use screwdriver blade to lift spring clip away for the shock end (**do not** totally remove clip). Pull shock end away from shock mount, release the spring clip.

WARNING! THIS TRUCK LID CAN BE HAZARDOUS IF INSTALLED OR OPERATED INCORRECTLY.

Read the instructions prior to installing or operating the lid. SEVERE INJURY can result if you do not follow these instructions and warnings. **Please read this carefully.**

- Always open the truck lid fully before reaching into the truck bed. The lid may accidentally close if not fully opened.
- Never place or carry items on the top of the truck lid.
- Never install any accessories on the truck lid.

The lifting forces generated and that act on the lid when the truck is moving may cause the lid to lift and may cause it to disengage from the truck. To prevent this, keep the following points in mind:

- Always close and lock the lid when driving the truck.
- Always close and lock the lid even when towing the truck.
- Always close and lock the lid when transporting the truck on a flatbed tow truck and **NEVER** transport the truck with the rear of the truck pointing in the direction of travel.